

What we provide

1 - The Official Document

To apply for a Compliance Application Form please contact us on:

01726 871725

or email:

PartQ@coastal-group.com



2 - Glass stickers for completed windows

Available on request with valid certificate



3 - Validation logo

To host on your website and marketing material.



www.coastal-group.com/PartQ · PartQ@coastal-group.com

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CGM
COMPLIANCE GUIDE
MANUAL



Helping
Customers
meet Part Q

PART COMPLIANCE Guide Manual

Product Type:

**High Performance
Flush Timber Window
Side Hung.**

TEST NUMBER: 15534

5 Parts of PAS24
required to meet part Q

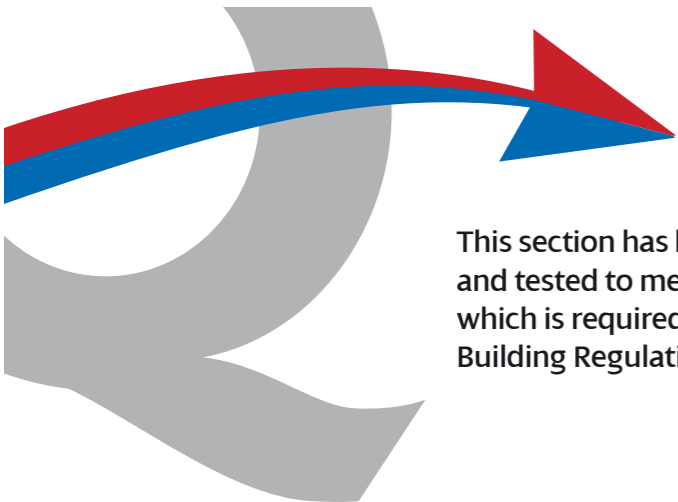
1. Infill Mechanical Load Test
2. Mechanical Load Test
3. Infill Manual Test
4. Manipulation Test
5. Manual Attack

Details of the PAS24 test can be seen at www.coastal-group.com/PartQ

Coastal have invested in an official PAS24 test. The test certificate can be cascaded down if the window design and component specification is as per this compliance guide.

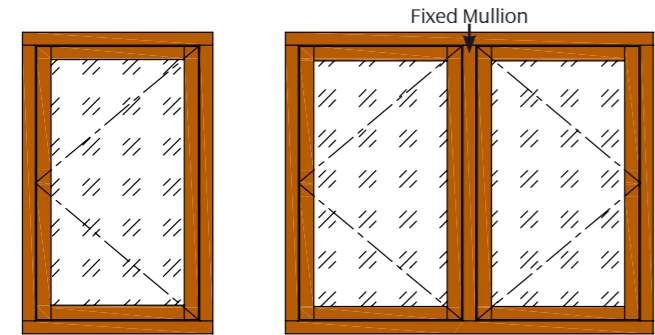
coastal-group.com/PartQ



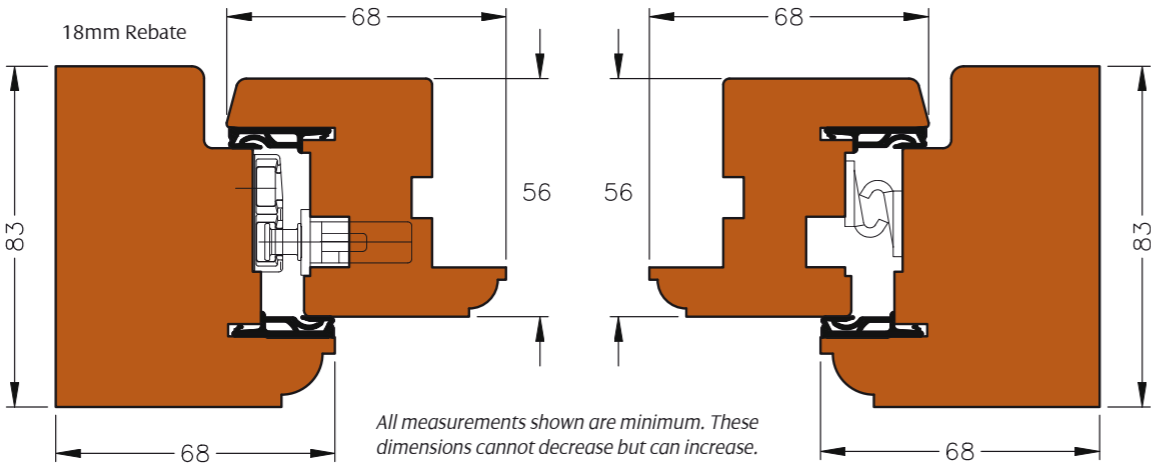


This section has been designed and tested to meet PAS24:2012 which is required for Part Q of Building Regulations
(October 2015)

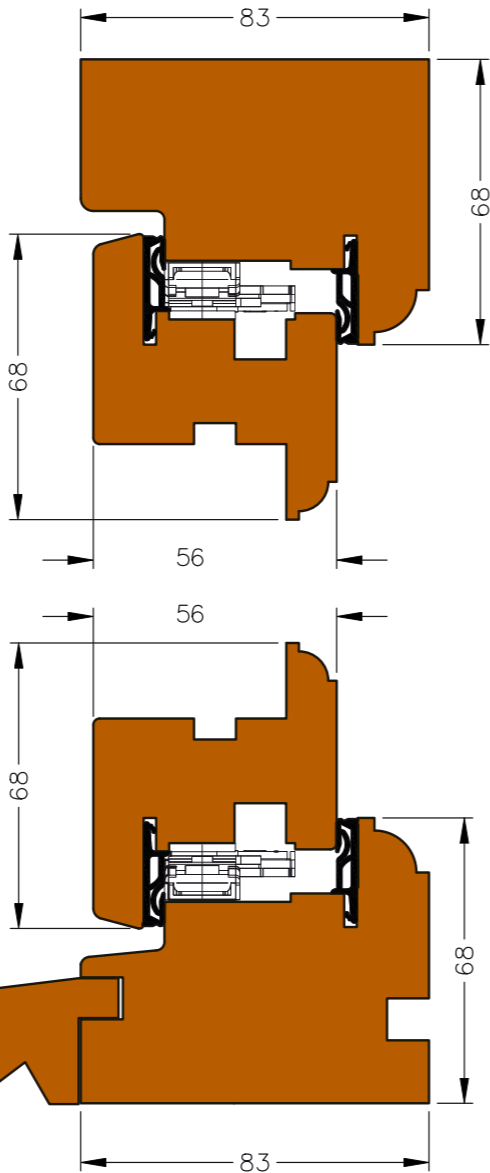
- Various moulding details can be used.
- Sections available in pdf or dwg.
- Timber must be denser than 510 KG M³.
- For single windows the Max outer frame size 980mm wide x 1470mm high. For multiplw sash windows using a fixed mullion each sash should not exceed 910mm wide x 1400mm high.
- CF16 tape has to be used on sash rebate and glazing beads. Beads also need to be pinned.



- Slave / flying mullion not permitted.



SECTION TESTED



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What Components do I need to use?

HARDWARE

EBT0200	QTY - 1	200mm	LCS50 = 1	Bi-Directional Window Espag - Twin Cam
EBT0400	QTY - 2	400mm	LCS50 = 2	Bi-Directional Window Espag - Twin Cam
EBT0600	QTY - 2	600mm	LCS50 = 3	Bi-Directional Window Espag - Twin Cam
EBT0800	QTY - 3	800mm	LCS50 = 3	Bi-Directional Window Espag - Twin Cam
EBT1000	QTY - 3	1000mm	LCS50 = 4	Bi-Directional Window Espag - Twin Cam
EBT1200	QTY - 3	1200mm	LCS50 = 4	Bi-Directional Window Espag - Twin Cam

EBSK/EBTK		Night Vent Keep
DX220	220mm	Sumo Egress Friction Hinge
DX330	330mm	Sumo Egress 'Easy Clean' Friction Hinge
LCS20		Locking Claw (4 needed per sash)
LCS50		Flat Stabilising Plate (every other screw hole)
LCS60		Stepped Stabilising Plate (every other screw hole)

Note: DX220 does not have the easy clean feature.

SEALS

SPV124-18	18mm	Tempo Frame / Sash Weatherseal
CF1612	CoFirm Double side Glazing Tape - 1.6mmx12mm. Larger tape can be used if required	

FIXINGS

RHF430	4x30mm	Red Horse Screws for fixing hardware to sash
RHF440	4x40mm	Red Horse Screws for fixing hardware to frame
RHF590	5x90mm	Red Horse Screws for Frame Fixing

OTHER INFO

What was used in the test (worst case scenario)

Glass - 4/16/4 - Toughened Double Glazed
Please Note: You will need to check the specification of the glass with your glazier, P1A specification is set within the 2015 Building Regulations 2010 (Security Dwellings) Document.

Timber - Engineered European Redwood (510 KG M³)

INTEREST

This window achieved class 3.5 in Air Permeability Test (4 is highest rating)

