

What we provide

1 - The Official Document

To apply for a Compliance Application Form please contact us on:

01726 871725

or email:

PartQ@coastal-group.com



2 - Glass stickers for completed windows

Available on request with valid certificate



3 - Validation logo

To host on your website and marketing material.



www.coastal-group.com/PartQ · PartQ@coastal-group.com

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CGM
COMPLIANCE GUIDE
MANUAL



Helping
Customers
meet Part Q

PART COMPLIANCE Guide Manual

Product Type:

**Sliding Sash Window.
Weights/Pullies &
Spring Balances.**

TEST NUMBER: 16581

5 Parts of PAS24
required to meet part Q

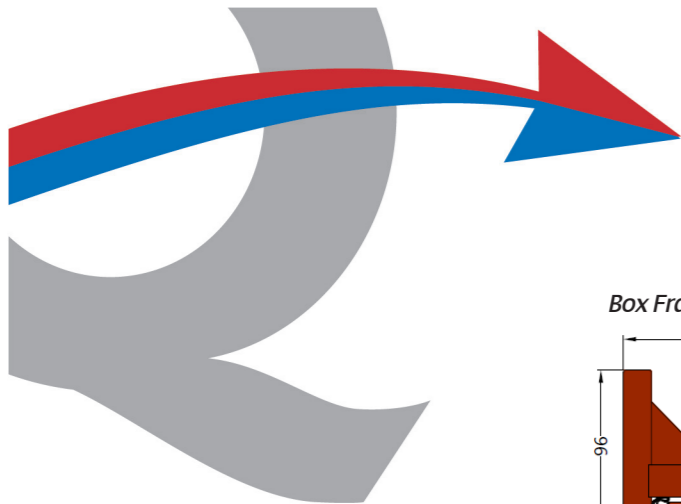
1. Infill Mechanical Load Test
2. Mechanical Load Test
3. Infill Manual Test
4. Manipulation Test
5. Manual Attack

Details of the PAS24 test can be seen at www.coastal-group.com/PartQ

Coastal have invested in an official PAS24 test. The test certificate can be cascaded down if the window design and component specification is as per this compliance guide.

coastal-group.com/PartQ

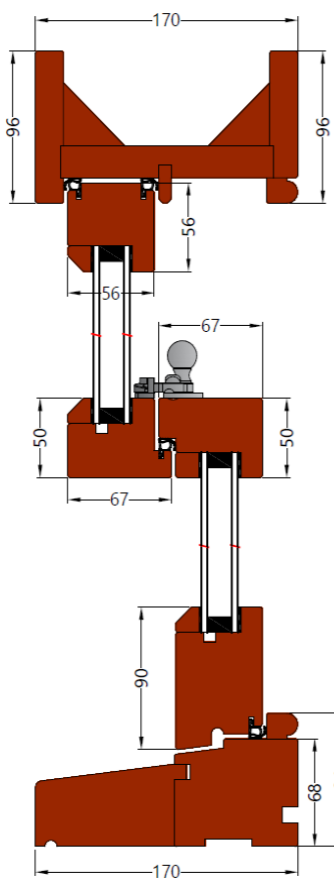




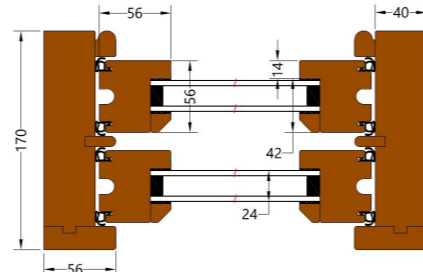
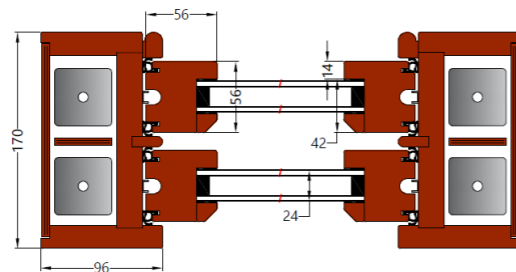
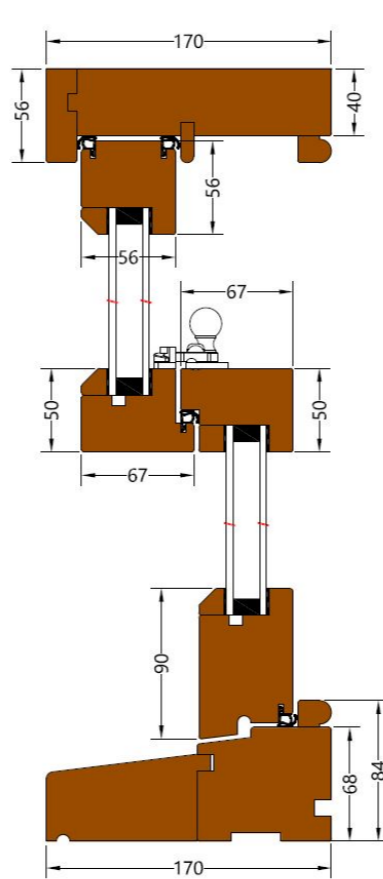
This section has been designed and tested to meet PAS24:2012 which is required for Part Q of Building Regulations
(October 2018)

- Various moulding details can be used.
- Sections available in PDF or CAD DWG.
- Timber must be denser than 510 KG M³.
- Max outer frame size 1200 mm wide x 2000mm high.
- Lead / steel weights can be used or Spiral Balances.
- CF16 tape has to be used on sash rebate and glazing beads. Beads also need to be pinned.
- Staff beads must be drilled and screwed.

Box Frame Weights & Pullies

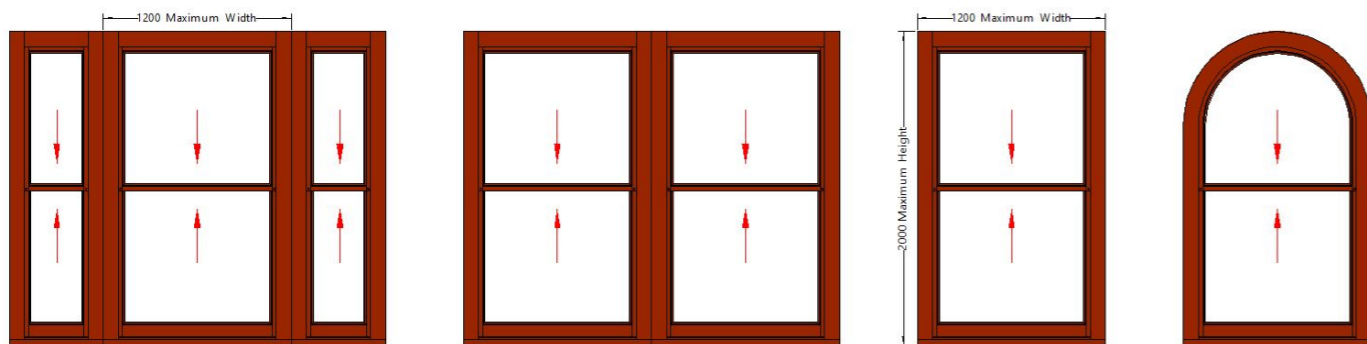


Spring Balance



All section measurements shown are minimum. These dimensions cannot decrease but can be increased.

Window types covered by the test.



SECTION TESTED

What Components do I need to use?

HARDWARE

MANDATORY HARDWARE (REQUIRED FOR BOTH VERSIONS)

2xGL45	Both Versions	Glance Claw Locking Fasteners
2xSWS30	Both Versions	Flush Integral Round Sash Stop
2xSF55-BK	Both Versions	SBD Chimney Block

OTHER HARDWARE (DEPENDING ON VERSION USED)

2xSPS70	Weights/Pullies Version	Ball Bearing Sash Pulleys - Square End
2xSPR70	Weights/Pullies Version	Ball Bearing Sash Pulleys - Radius End
Spring Balance	Spring Balance Version	Contact Office to obtain a quote
2xGL50	Both Versions	Glance Sash Lifts (optional)
LW	Weights/Pullies Version	Lead Weights
SW	Weights/Pullies Version	Steel Weights
SCW6	Weights/Pullies Version	6mm Sash Cord

SEALS & TAPES

SP5920		Twin Blade Sliding Sash Seal
CF1612		CoFirm Double side Glazing Tape - 1.6mmx12mm. Larger tape can be used if required

FIXINGS

RHF430	4x30mm	Red Horse Screws for fixing hardware & staff beads
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OTHER INFO

What was used in the test (worst case scenario)

Glass - 4/16/4 - Toughened Double Glazed

Please Note: You will need to check the specification of the glass with your glazier, P1A specification is set within the 2015 Building Regulations 2010 (Security Dwellings) Document.

Timber - Accoya (510 KG M³ +/- 80)

INTEREST

Lead/Steel weights or spring balances can be used on these windows.

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