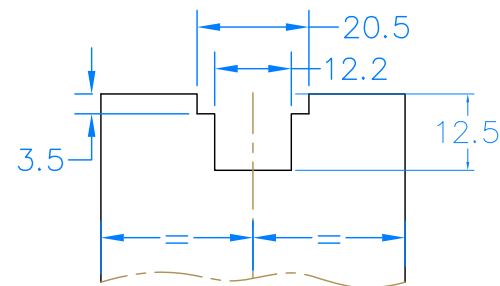
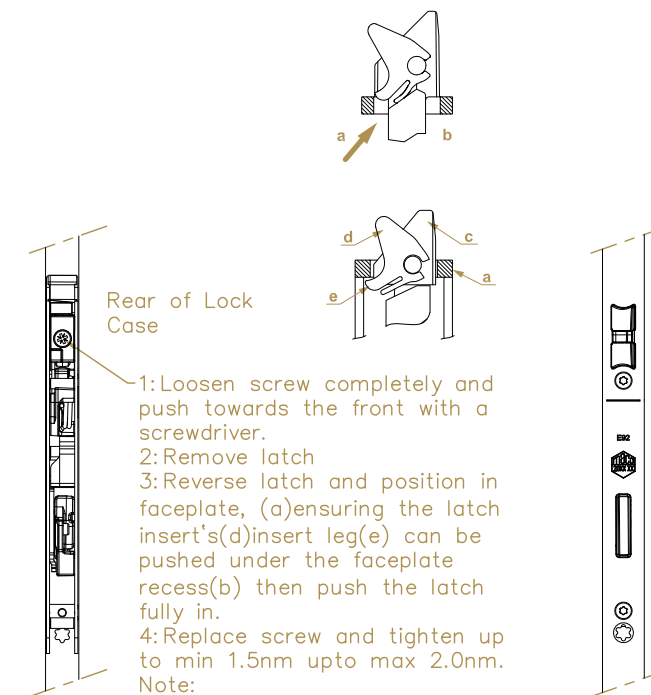


Drawing Revision History		
Revision	Description/ Change	Date
A	Release for Production	09/05/25



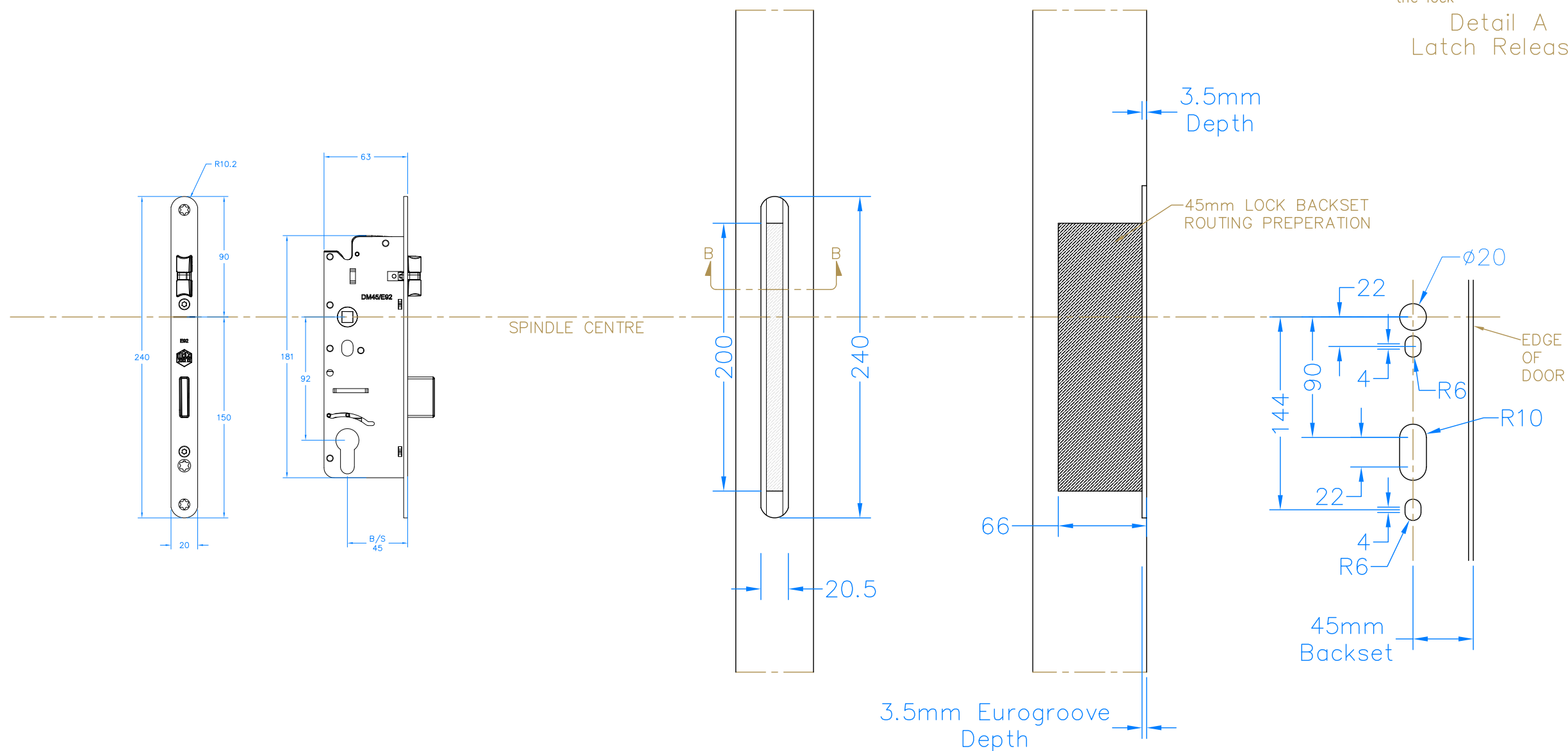
SECTION B-B
EURO GROOVE



- 1: Loosen screw completely and push towards the front with a screwdriver.
2: Remove latch
3: Reverse latch and position in faceplate, (a) ensuring the latch insert's (d) insert leg (e) can be pushed under the faceplate recess (b) then push the latch fully in.
4: Replace screw and tighten up to min 1.5nm upto max 2.0nm.
Note:
Carry out operational check on the lock

Detail A
Latch Release

Routing Preperation





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the future.

Part Number / Drawing Title: ML22R Single Mortice Lock	
Product Range: Multipoint Locks	
Material: Silver Passivated	
Additional Info: Euro Profile 92mm Centre	
Date Drawn: 09/05/25	
Drawn By: Roger Phillips	
Part Number: ML22R-45-SV	
File Name: CG-ML22R-45-SV.dwg	
Revision:	
Drawing Scale: Not To Scale	
Sheet Number: Single Mortice Lock	
THIRD ANGLE PROJECTION	This drawing and specification are the property of Coastal Specialist Ironmongery Ltd, they are issued in strict confidence and shall not be reproduced, copied or used without written permission. E&OE - All dimensions are specified in mm.