

FRICTION BRAKE FOR FLUSH CASEMENT SYSTEM

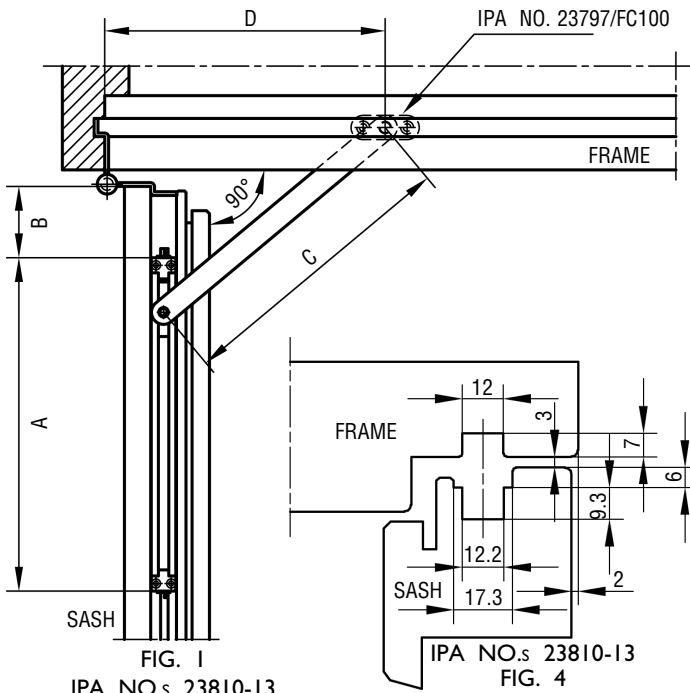


FIG. 1
IPA NO.s 23810-13
FC250 - FC465
FOR THE TOP

FITTING INSTRUCTIONS:

1. ALUMINIUM RAIL WITH ARM IS MOUNTED IN THE TOP OF THE SASH (23810-13). USE 4 PCS SCREW NO. 3.
2. THE PLASTIC FRAME FIXTURE IS MOUNTED IN THE TOP OF THE FRAME (23797/FC100) USE 2 PCS. SCREW NO. 4.
3. THE ARM IS PRESSED IN PLACE IN THE FRAME FIXTURE.

COASTAL NO.	IPA NO.	SASH WIDTH MM	A MM	B MM	C MM	D MM
FC250	23810	330 - 480	250	15	110	102
FC330	23811	481 - 690	330	90	200	152
FC435	23812	691 - 900	435	195	330	230
FC465	23813	901 - 1100	465	305	450	280

FIG. 3

WHEN THE OPENING ANGLE IS MORE THAN 90° A MECHANICAL RESTRICTOR WHICH PREVENTS THE DOOR FROM OPENING MORE THAN 90° MUST BE FITTED.

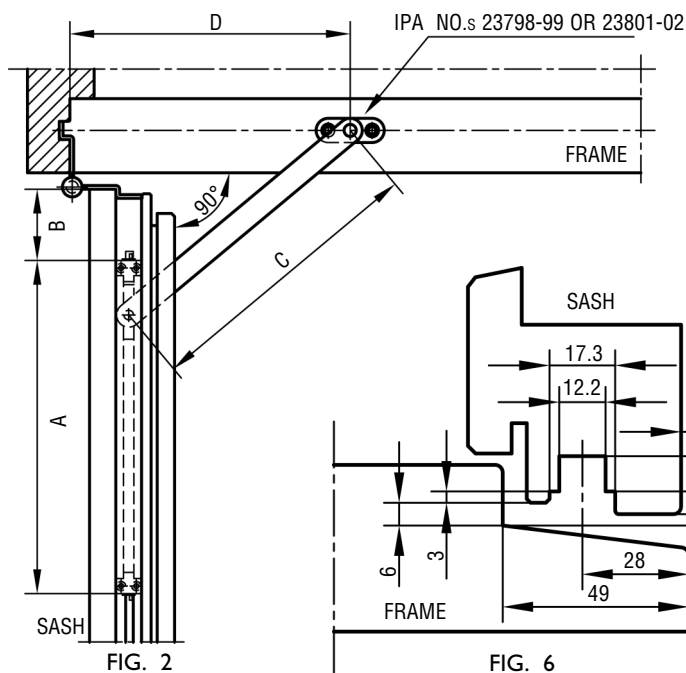


FIG. 2

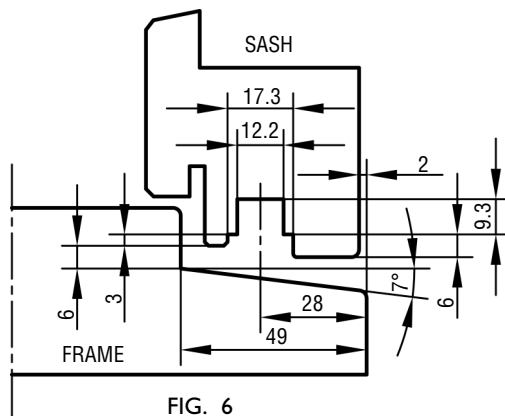


FIG. 6

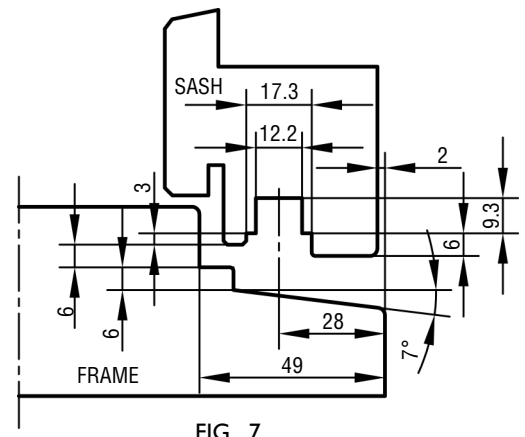


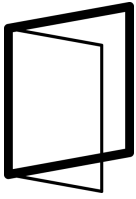
FIG. 7

MAINTENANCE:

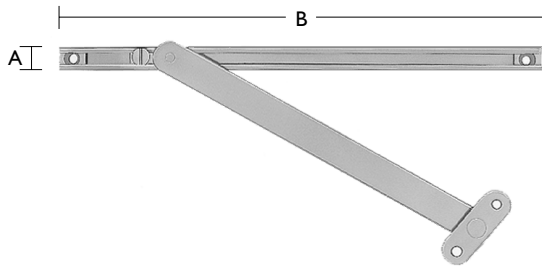
THE FITTINGS ARE NOT TO BE PAINTED. TEST THE OPERATION FROM TIME TO TIME. WHEN MOUNTING - LUBRICATE THE PIVOT/MOVABLE METAL PARTS OF THE MECHANISM WHILE ACTIVATING REPEATEDLY. HEREAFTER LUBRICATE MINIMUM TWICE A YEAR. DO NOT LUBRICATE THE ALUMINIUM RAILS. SEE ALSO SECTION H.

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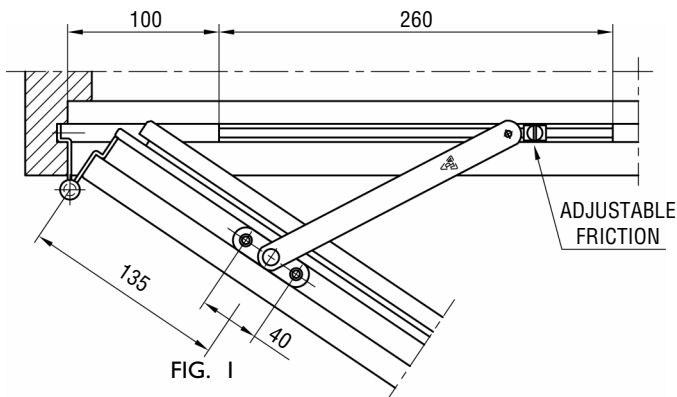
FRICTION RESTRICTOR FOR FLUSH CASEMENT SYSTEM



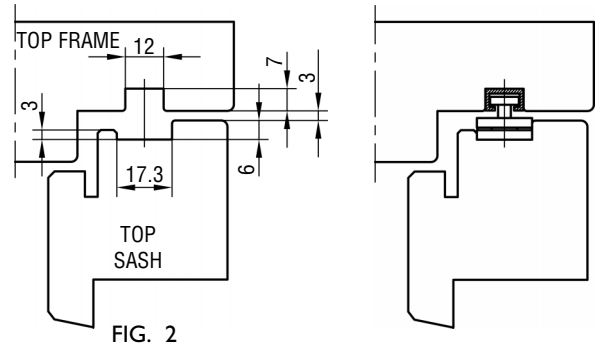
ORDERING NO.										
COASTAL NO.	IPA NO.	MATERIAL	WITHOUT SPECIFICATION	SURFACE	STANDARD PACKING IN BOXES OF 25 PCS.	A MM	B MM	MATERIAL MM	SCREW	APPROX. WEIGHT KG / PCS.
		STEEL		ELECTROPLATED						
FC6050	21327	1	0	21	1	12	260	17 x 3	4,0	0,14



- CONCEALED FITTING
- OPENS UP TILL 100°
- FRICTION IN ALL POSITIONS
- ADJUSTABLE FRICTION
- ANODIZED ALUMINIUM RAIL



EXAMBLE WOOD PROFILE



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