



316 Marine Grade Stainless Steel Hardware

KM070 Mitre Lever Door Handle (Unsprung)

BS EN 1906 DURABILITY TEST REPORT

Conducted by:

White Technology and Engineering Ltd









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TEST REPORT



Title: Lever Handle KM070-316-SSS

Durability Evaluation

Report Number: WTE-21-027

On behalf of: Coastal Specialist Ironmongery

Limited

Global House

Bojea Industrial Estate

Trethowel St Austell Cornwall PL25 5RJ

Date: 22 July 2021

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WTE-21-027 Lever Handle KM070-316-SSS Durability Evaluation

Introduction

It was requested that White Technology and Engineering Ltd carry out a durability evaluation of the Coastal Specialist Ironmongery Limited, Lever Handle KM070-316-SSS.

Door handle durability is evaluated using the methods of EN 1906:2012, Building hardware — Lever handles and knob furniture — Requirements and test methods

Coastal Specialist Ironmongery Limited decided that durability grade 7 of EN 1906 should be used which comprises 200,000 cycles.

The results are presented below:

Samples

A sample of the Lever Handle KM070-316-SSS was supplied on the 9 July 2021.

For testing the handle was fitted to a plywood block as specified in EN 1906.

Photographs of the samples are shown in Appendix A.



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WTE-21-027 Lever Handle KM070-316-SSS Durability Evaluation

Results

The test method was Test 6 of EN 1906. No other tests from EN 1906 were carried out.

This comprises:

Number of cycles: 200,000 Force L – Downward: 100 N Force P - Outward: 100 N Force R - Return: 20 N

The handle was categorised as an unsprung handle.

The handle completed 200,000 operations without concern.

White Technology and Engineering Ltd 22 July 2021

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WTE-21-027 Lever Handle KM070-316-SSS Durability Evaluation

Summary

A sample of the Coastal Specialist Ironmongery Limited Lever Handle KM070-316-SSS was tested to EN 1906:2012 Test 6, Durability Grade 7.

The handle completed 200,000 operations without concern.

Report authorised by:

Dr Martin White Director

Date: 22 July 2021

REPORT ENDS



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WTE-21-027 Lever Handle KM070-316-SSS Durability Evaluation

Appendix A - Photographs



Coastal Specialist Ironmongery Limited Lever Handle KM070-316-SSS

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